

# Work Order ID 53144

October 23, 2009 9:26:27 AM

Page 1

Item ID: D130-780-011

Accept

Revision ID: B

Item Name: Aft LH Door Hinge Kit

Start Date: 10/23/09 Start Qty: 2.00

Required Date: 10/26/09 Req'd Qty: 2.00

Reference:

Cust Item ID:

Customer:

Approvals: Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

IIN-D130-780

B

100

0.00



DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP D130-780-011  
CHG 002

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

PULL FROM STOCK:  
2 X D130-780-011 B 47400 SP  
B  
ADD TO KITS IN STOCK:  
1EA X D130-780-015 B 534550  
PER ECN09-670

9/10/23

SP



# Work Order ID 53144

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Page 2

Item ID: D130-780-011  
Revision ID: B  
Item Name: Aft LH Door Hinge Kit

Accept



Setup Start



Stop



Start Date: 10/23/09 Start Qty: 2.00  
Required Date: 10/26/09 Req'd Qty: 2.00



Cust Item ID:  
Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:  
QC: Date: SPC (Y/N): Date:

Run Start



Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

130

0.00



Packaging

Memo

0.00

Packaging

RE-PACKAGE PER PPP D130-780-011  
NEW LABELS REQ'D @ CHG 002  
NEW PAPERWORK REQUIRED

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

(40)

10/24/09 (11)

MF 10/28/09  
09-50-27



# Picklist Print

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Page 1

Work Order ID: 53144

Parent Item: D130-780-011

Parent Item Name: Aft LH Door Hinge Kit

Comments:

Start Date: 10/23/09

Required Date: 10/26/09

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D130-780-015		Manufactured	No			110	Each	0.0000	2.0000			



Closeout Installation



53145 9/10/23 SP  
(20)





**Work Order ID 53144**

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Page 1

Item ID: D130-780-011  
Revision ID: B  
Item Name: Aft LH Door Hinge Kit

Accept



Setup Start



Stop



Start Date: 10/23/09 Start Qty: 2.00  
Required Date: 10/26/09 Req'd Qty: 2.00



Cust Item ID:  
Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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IIN-D130-780	B
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0.00

100



DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP D130-780-011  
CHG 002

REFERENCE ONLY

0910-23

110



Packaging

Packaging

Pick Kit

0.00

Memo

0.00

PULL FROM STOCK:

2 X D130-780-011 B \_\_\_\_\_

B \_\_\_\_\_

ADD TO KITS IN STOCK:

1EA X D130-780-015 B \_\_\_\_\_

PER ECN09-670

